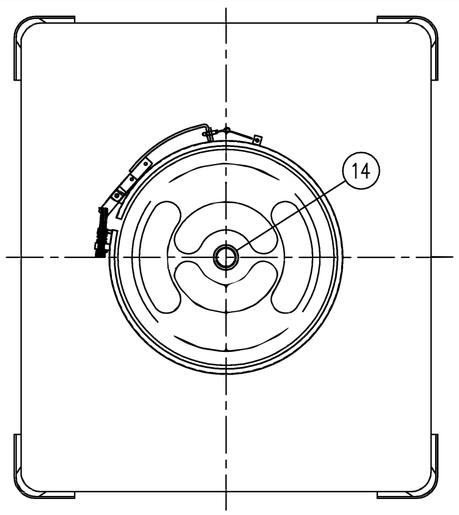
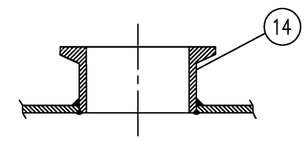
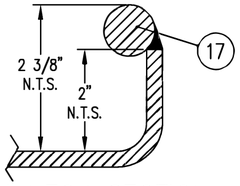




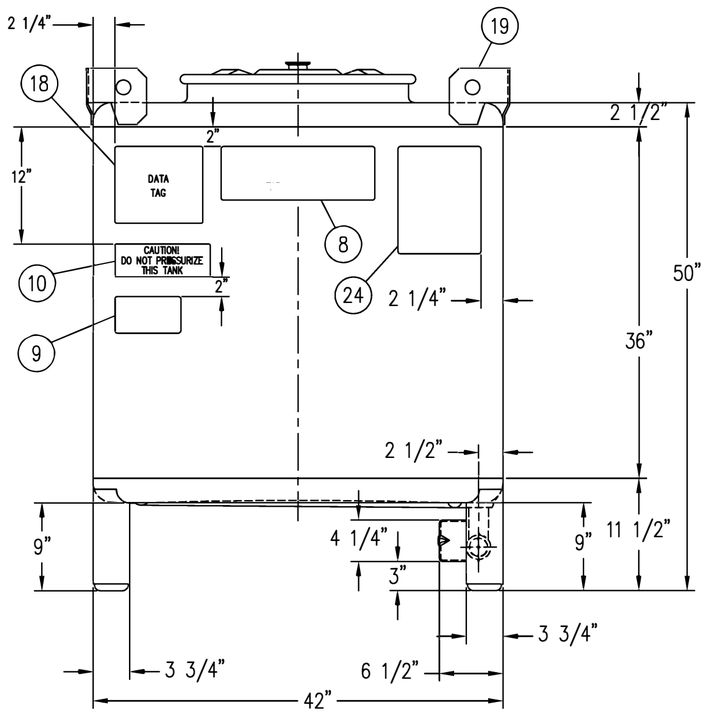
FERRULE WELDMENT

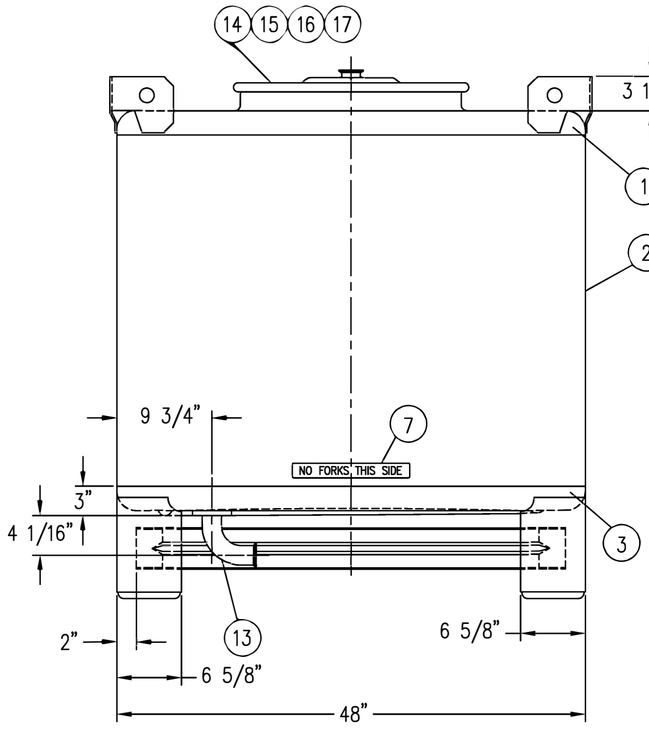
SCALE: NONE

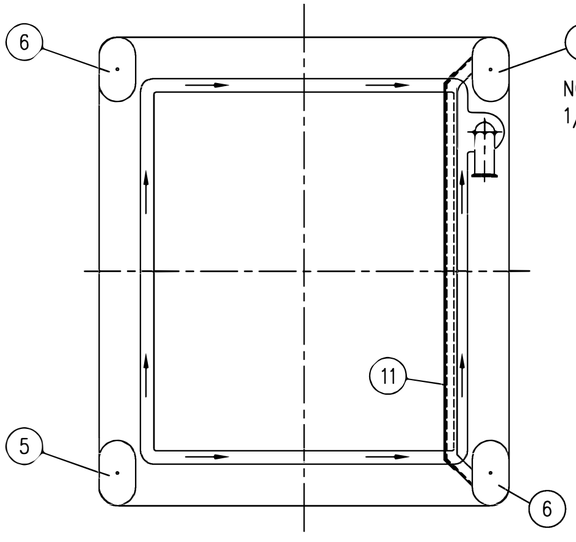


DRUM NECK SECTION

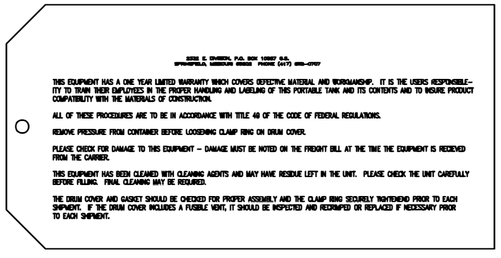
SCALE: NONE







NOTE: BOTTOM SUMP SLOPES 1/2" TOWARDS OPENING.



THIS EQUIPMENT HAS A ONE YEAR LIMITED WARRANTY WHICH COVERS DEFECTIVE MATERIAL AND WORKMANSHIP. IT IS THE USERS RESPONSIBILITY TO TRAIN THEIR EMPLOYEES IN THE PROPER HANDLING AND LABELING OF THIS PORTABLE TANK AND ITS CONTENTS AND TO INSURE PRODUCT COMPATABILITY WITH THE MATERIALS OF CONSTRUCTION.

ALL OF THESE PROCEDURES ARE TO BE IN ACCORDANCE WITH TITLE 49 OF THE CODE OF FEDERAL REGULATIONS.

REMOVE PRESSURE FROM CONTAINER BEFORE LOOSENING CLAMP RING ON DRUM COVER.

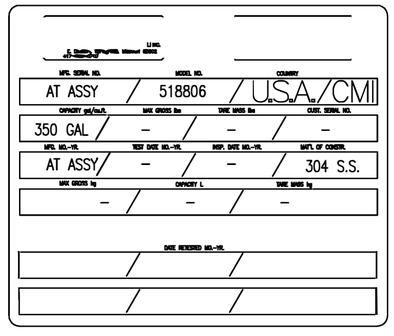
PLEASE CHECK FOR DAMAGE TO THIS EQUIPMENT – DAMAGE MUST BE NOTED ON THE FREIGHT BILL AT THE TIME THE EQUIPMENT IS RECEIVED FROM THE CARRIER.

THIS EQUIPMENT HAS BEEN CLEANED WITH CLEANING AGENTS AND MAY HAVE RESIDUE LEFT IN THE UNIT. PLEASE CHECK THE UNIT CAREFULLY BEFORE FILLING. FINAL CLEANING MAY BE REQUIRED.

THE DRUM COVER AND GASKET SHOULD BE CHECKED FOR PROPER ASSEMBLY AND THE CLAMP RING SECURELY TIGHTENED PRIOR TO EACH SHIPMENT. IF THE DRUM COVER INCLUDES A FUSIBLE VENT, IT SHOULD BE INSPECTED AND RESTAMPED OR REPLACED IF NECESSARY PRIOR TO EACH SHIPMENT.

DETAIL ITEM #20

SCALE: NONE



DETAIL ITEM #18

SCALE: NONE

NOTES:
1. REMOVE ALL BURRS AND SHARP EDGES.
2. TANK FABRICATED W/2" RADIUS CORNERS & HIGH CONTOUR LEGS.
3. MATERIAL OF CONSTRUCTION IS 304 S.S. AND NOTED.
4. INSIDE OF TANK TO BE WIPED CLEAN AT FINAL ASS'Y.
5. WARRANTY TAG TO BE WIRED TO CLAMP RING AT FINAL ASS'Y.
6. TAPE ALL EXPOSED OPENINGS CLOSED FOR SHIPMENT.
7. WELD SEAM TO BE LOCATED 42" SIDE.

ITEM NO.	QUANTITY	PART NO.	DESCRIPTION
1	1	535542W	TOP – 10 GA. W/EXTENDED SWAGE & NO CURL – 304 S.S.
2	2 PC	951009	SHELL – 10 GA. – 304 S.S.
3	1	534848W	BOTTOM – 10 GA. – 304 S.S.
4	1	534867N	RIGHT LEG, – HIGH CONTOUR – 9" TALL – 304 S.S.
5	1	534867	RIGHT LEG, – HIGH CONTOUR – 9" TALL – 304 S.S.
6	2	534868	LEFT LEG, – HIGH CONTOUR – 9" TALL – 304 S.S.
7	1	540001	DECAL – "NO FORKS THIS SIDE".
8	1	540069	DECAL – "TRANSTORE".
9	1	541251	DECAL – "THIS TANK MUST BE VENTED PRIOR TO DISCHARGE".
10	1	540009	DECAL – "CAUTION! DO NOT PRESSURIZE THIS TANK".
11	1	534547	VALVE GUARD – 10 GA. – 304 S.S.
12	–	-----	OMIT.
13	1	540325	ELBOW, BUTT WELD, 2" X 90°, VNE #E2C–90–304 S.S.
14	1	521079	DRUM COVER ASS'Y W/EYEBROWS & 2" FERRULE (VNE #EG14AM7) –
			22 1/2" DIA. NOM. – 304 S.S.
15	1	546947	WHITE SANTOPRENE MULTI–SEAL GASKET.
16	1	521940	LEVERLOCK CLAMP RING, 1 PIECE – 22 1/2" DIA. NOM. – 304 S.S.
17	1	530946	DRUM NECK – 22 1/2" DIA. NOM. X 7/16" DIA. – 304 S.S.
18	1	551412	DATA TAG – 304 S.S.
19	4	534843	LIFTING LUG W/LARGE RADIUS CORNER – 1/4 THK – 304 S.S.
20	1	540908	WARRANTY TAG – ORANGE CARDBOARD.
21	–	-----	OMIT.
22	–	-----	OMIT.
23	–	-----	OMIT.
24	1	542893	DECAL – CALIBRATION FOR TRANSTORE TANKS
25	–	-----	OMIT.
26	–	-----	OMIT.
27	–	-----	OMIT.
28	–	-----	OMIT.
29	–	-----	OMIT.
30	1	999884	SHIPPING METHOD – 1/8" FOAM/BAG/SHRINK WRAP.

REVISION SYMBOL	REVISED BY	REVISION DATE	DESCRIPTION OF CHANGE

CODE	PLOTTER SCALE	DO NOT SCALE DRAWING	FILE NUMBER
ACADR14	1" = 12"		

MATERIAL FINISHES

INTERIOR: 2B

EXTERIOR: 2B

WELD FINISHES

INTERIOR: GRIND TO 120 GRIT

EXTERIOR: STANDARD CLEANING WITH HEAT TINT REMOVED

The CARY COMPANY Est. 1895

TITLE: 350 GAL. WINE TANK – 304 S.S.

CUSTOMER: THE CARY COMPANY

JOB: NICE PAK

NO REQ'D.	WORK ORDER NO.	PURCHASE ORDER NO.
2	75566	709262

DRAWN BY	DATE DRAWN	SALES ORDER	DATE APPROVED
R.K.LETTERMAN	8–10–16	S151030	

DRAWING NO.

REVISION LEVEL: --