

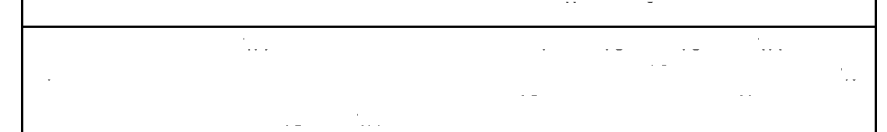
NOTE: BOTTOM SUMP SLOPES 1/2" TOWARDS OPENING.

- NOTES:
1. REMOVE ALL BURRS AND SHARP EDGES.
 2. TANK FABRICATED W/2" RADIUS CORNERS AND HIGH CONTOUR LEGS.
 3. MATERIAL OF CONSTRUCTION WILL BE PROVIDED AS SPECIFIED.
 4. CONTAINERS TO BE CLEANED TO USER SPECIFICATIONS PRIOR TO SERVICE.
 5. WARRANTY TAG TO BE WIRED TO CLAMP RING AT FINAL ASS'Y.
 6. PRODUCT COMPATIBILITY AND DOT REQUIREMENTS FOR THE MATERIALS SHIPPED/STORED IN THIS CONTAINER IS THE SOLE RESPONSIBILITY OF THE BUYER/SHIPPER.

ITEM NO.	QUANTITY	PART NO.	DESCRIPTION
1	1	535542	TOP - 10 GA. W/EXTENDED SWAGE & NO CURL - 304 S.S.
2	2 PC	951005	SHELL - 10 GA. - 304 S.S.
3	1	534848	BOTTOM - 10 GA. - 304 S.S.
4	1	534867N	RIGHT LEG, - HIGH CONTOUR - 9" TALL - 304 S.S.
5	1	534867	RIGHT LEG, - HIGH CONTOUR - 9" TALL - 304 S.S.
6	2	534868	LEFT LEG, - HIGH CONTOUR - 9" TALL - 304 S.S.
7	4	534843	LIFTING LUG W/LARGE RADIUS CORNER - 1/4 THK - 304 S.S.
8	1	530946	DRUM NECK - 22 1/2" DIA. NOM. X 7/16" DIA. - 304 S.S.
9	1	546947	WHITE SANTOPRENE MULTI-SEAL GASKET.
10	1	521079	DRUM COVER ASS'Y W/EYEBROWS & 2" FERRULE (VNE #EG14AM7) - 22 1/2" DIA. NOM. - 304 S.S.
11	1	521940	LEVERLOCK CLAMP RING, 1-PIECE - 22 1/2" DIA. NOM. - 304 S.S.
12	-	-----	OMIT.
13	-	-----	OMIT.
14	1	540325	ELBOW, 2" X 90', TC X BW, VNE #E2C-90-304 S.S.
15	2	540157	GASKET- 2"SIZE, VNE #EG40S - SILICONE
16	2	540154	END CAP - 2"SIZE, #16AMP - 304 S.S.
17	2	540155	CLAMP, HEAVY DUTY - 2" SIZE, VNE #13MHM - 304 S.S.
18	1	534547	VALVE GUARD - 10 GA. - 304 S.S.
19	1	551412	DATA TAG - 304 S.S.
20	1	540069	DECAL - "TRANSTORE".
21	1	540009	DECAL - "CAUTION! DO NOT PRESSURIZE THIS TANK".
22	1	541251	DECAL - "THIS TANK MUST BE VENTED PRIOR TO DISCHARGE".
23	1	540001	DECAL - "NO FORKS THIS SIDE".
24	1	540908	WARRANTY TAG - ORANGE CARDBOARD.

MATERIAL FINISHES	
INTERIOR	2B
EXTERIOR	2B

WELD FINISHES	
INTERIOR	GROUND & POLISHED TO 50 GRIT
EXTERIOR	BUFFED CLEAN



TITLE
250 GALLON TANK ASSY - 304 S.S.

CUSTOMER			
JOB			
NO REQ'D.	WORK ORDER NO.	PURCHASE ORDER NO.	
DRAWN BY JAM	DATE DRAWN 9-15-15	SALES ORDER	DATE APPROVED
DRAWING NO. 518477	518477		REVISION LEVEL B

REVISION SYMBOL	REVISOR	REVISION DATE	DESCRIPTION OF CHANGE
B	C.D.V.	10/18/19	UPDATED CLAMP RING PER SALES REQUEST.
A	R.K.L.	3-27-17	REVISED INTERIOR WELD FINISH PER SALES REQUEST.

CODE ACADR14 PLOTTER SCALE 1" = 12" DO NOT SCALE DRAWING FILE NUMBER 518477B.DWG