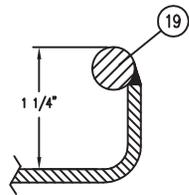
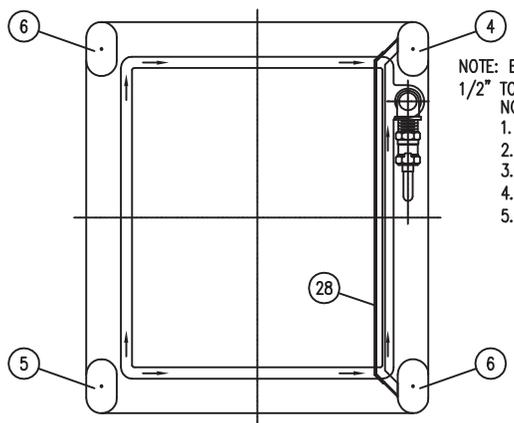
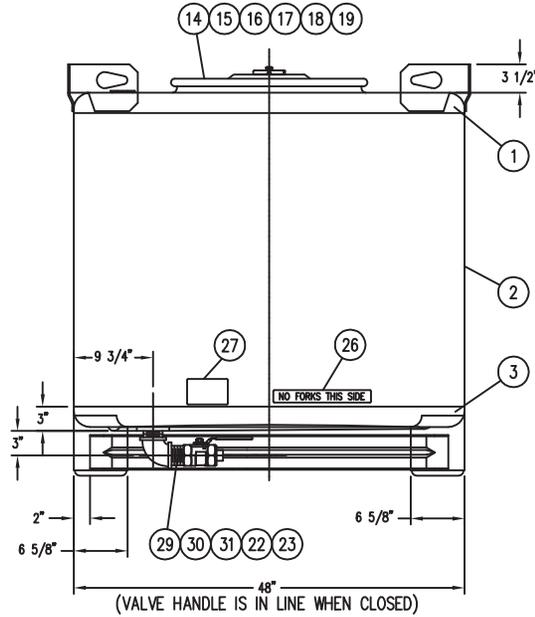
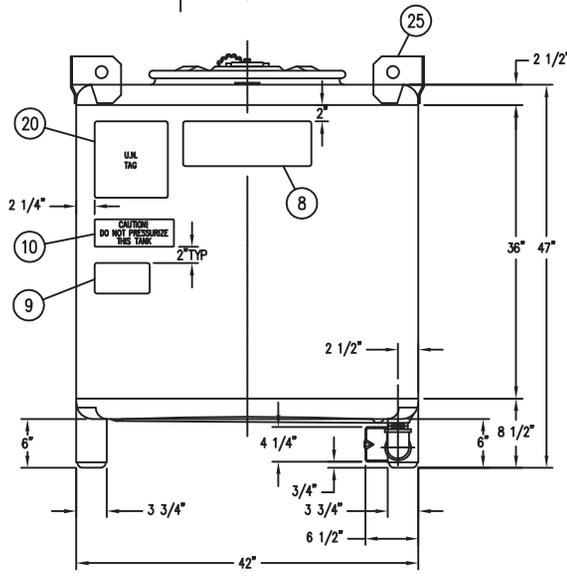


**DETAIL ITEM #7**  
SCALE: NONE



**DRUM NECK SECTION**  
SCALE: NONE

NOTE: IF APPLICABLE, PER TITLE 49CFR, BOTH THE 22 1/2" CLOSURE CLAMP RING, BOLT, NUT AND THE 2" BUNG PLUG MUST BE TIGHTENED TO A TORQUE OF 30 Ft.-lbs. TO SATISFY THE PERFORMANCE REQUIREMENTS.



NOTE: BOTTOM SUMP SLOPES 1/2" TOWARDS OPENING  
NOTES:  
1. REMOVE ALL BURRS AND SHARP EDGES.  
2. TANK FABRICATED W/2" RADIUS CORNERS AND HIGH CONTOUR LEGS.  
3. MATERIAL OF CONSTRUCTION IS 304 S.S. AND NOTED.  
4. INSIDE OF TANK TO BE WIPED CLEAN AT FINAL ASS'Y.  
5. WARRANTY TAG TO BE WIRED TO CLAMP RING AT FINAL ASS'Y.

ITEM NO.	QUANTITY	PART NO.	DESCRIPTION
1	1	534847	TOP - 10 GA. - 304 S.S.
2	2 PC	951009	SHELL - 10 GA. - 304 S.S.
3	1	534848	BOTTOM - 10 GA. - 304 S.S.
4	1	534864N	RIGHT LEG W/CAP - HIGH CONTOUR - 6" TALL - 304 S.S.
5	1	534864	RIGHT LEG W/CAP - HIGH CONTOUR - 6" TALL - 304 S.S.
6	2	534865	LEFT LEG W/CAP - HIGH CONTOUR - 6" TALL - 304 S.S.
7	1	540908	WARRANTY TAG - ORANGE CARDBOARD.
8	1	540069	DECAL - "TRANSTORE".
9	1	541251	DECAL - "THIS TANK MUST BE VENTED PRIOR TO DISCHARGE".
10	1	540009	DECAL - "CAUTION! DO NOT PRESSURIZE THIS TANK".
11	1	535236	WELD FLANGE - 2" SIZE - 304 S.S.
12	1	542997	PLUG W/CROSSBAR - 2" SIZE - 304 S.S.
13	1	541100	GASKET - 2" SIZE - EPT.
14	1	520419	DRUM COVER W/EYEBROWS - 22 1/2" DIA. NOM. W/ 3" NIPPLE, WIRE SEAL LUG - 304 S.S.
15	1	545108	EPDM MULTI-SEAL GASKET.
16	1	534487	CLAMP RING - PLATED STEEL.
17	1	540071	BOLT - 5/8" NC X 5" LG. - PLATED STEEL.
18	1	540072	NUT - 5/8" NC - PLATED STEEL.
19	1	530946	DRUM NECK - 22 1/2" DIA. NOM. X 7/16" DIA. - 304 S.S.
20	1	557784	U.N. TAG - 304 S.S.
21	1	540813	FUSIBLE CAP-3" NPS-316 S.S. W/TEFLON GASKET,LANYARD & COMP. SLEEVE.
22	1	541830	VALVE, BALL 2" NPT W/OFFSET HANDLE & LOCK-316 S.S. W/TEFLON SEATS.
23	1	540063	SHIPPING SEAL - 2" NPT SQUARE HEAD - PVC.
24	-	--	OMIT
25	4	534843	COMBINATION LIFTING LUG W/LARGE RADIUS CORNER - 1/4" THK. - 304 S.S.
26	1	540001	DECAL - "NO FORKS THIS SIDE".
27	1	540029	DECAL - "OPEN, CLOSED" - FOR VALVE.
28	1	534547	VALVE GUARD - 10 GA. - 304 S.S.
29	1	530196	NIPPLE - 2" NPT X 1 1/2" LG. (TOE) - 304 S.S.
30	1	540066	ELBOW - 2" NPT X 90 DEG. - 304 S.S.
31	1	540068	NIPPLE - 2" NPT X 3" LG. (TBE) - 304 S.S.

①	31A1Y	-	U.S.A.I.M.5406
7674	2722	1324	AT ASSY
-	-	-	304 S.S.
2.34	0	-	AT ASSY
512074	350 GAL	6000	AT ASSY
7674			
Kg MAX			

MATERIAL FINISHES	
INTERIOR	2B
EXTERIOR	2B
WELD FINISHES	
INTERIOR	STANDARD CLEAN
EXTERIOR	STANDARD CLEAN
The <b>CARY COMPANY</b> Est. 1895	
TITLE	
350 GALLON TANK - 304 S.S.	
CUSTOMER	
JOB	
NO REQ'D.	WORK ORDER NO.
PURCHASE ORDER NO.	
DRAWN BY	DATE DRAWN
R.K.L.	9/22/00
APPROVED BY	DATE APPROVED
DRAWING NO.	REVISION LEVEL
	G

G	R.K.L.	9-8-10	UPDATED U.N. TAG
F	D.LONG	12-20-05	UPDATED TO CURRENT STANDARDS
REVISION SYMBOL	REVISED BY	REVISION DATE	DESCRIPTION OF CHANGE
CODE	ACADR14	PLOTTER SCALE 1" = 12"	DO NOT SCALE DRAWING
FILE NUMBER			