

IF YOU...



MIX IT. FILL IT. PACK IT. SHIP IT.

WE HAVE A PRODUCT FOR YOU



Part #	30W1GC
Capacity	4 Liter, 1 gal.
Color	Natural
Material	LDPE
Neck Finish	38-400
Neck Width	38mm
FDA Approved	Yes
Case Pack	160 ea.
Pallet Pack	960 ea. (6 Bundles)

CUBITAINER® COMBINATION PACKAGE



Supplied By: The Cary Company
Ph: 630-629-6600
www.thecarycompany.com

Issue Date: March 24, 2008

Specification No: 30W1GC
1 Gallon/4 Liter 38mm CUBITAINER® Insert

SCOPE:

This specification covers the description of the 1 gallon/4 liter 38mm CUBITAINER® insert.

DESCRIPTION:

The 1 gallon/4 liter 38mm CUBITAINER® insert is a linear low density polyethylene blend cubically shaped liner, designed for use with a corrugated fibreboard overpack. The insert is manufactured by the CUBITAINER® process with the seam located along the diagonal periphery.

A reversible well is molded in the top face of the insert to accommodate a mechanically bonded 38mm closure designed to accept a 38-400 screwcap.

MATERIAL:

Linear low density polyethylene blend conforming to the following:

Density.....	0.910 - 0.925 gms/cc
Melt Index.....	2.6 maximum
Tensile Strength.....	1500 lbs/in ² minimum
Percent Elongation.....	400% minimum

Regrind of the same material may be utilized in processing. This material conforms to FDA Regulation, 177.1520 which permits the use of polyethylene in articles that contact food.

DIMENSIONAL DATA:

Minimum Wall Thickness.....	0.010"
Average Wall Thickness.....	0.020"
Nominal Weight.....	84 grams*

38MM THREADED OPENING:

Injection molded, high density polyethylene closure with neck sealant.



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ASSEMBLY:

The CUBITAINER® insert may be purchased knocked down in bulk quantities or set up in a corrugated fibreboard carton as a composite CUBITAINER® container. If the insert is purchased in bulk, the customer may supply his own carton or purchase the cartons knocked down from Hedwin. Upon customer request, Hedwin will provide technical specifications concerning the cartons and the equipment necessary for assembling CUBITAINER® composites.

PACKING:

Units are shipped knocked down, 160 per box.

*This weight is established on the basis of currently available processing technology at the date of publication of this specification. Hedwin reserves the right to revise this weight specification while holding other parameters of thickness and performance constant.

Specification current at time of issue.