

IF YOU...



MIX IT. FILL IT. PACK IT. SHIP IT.

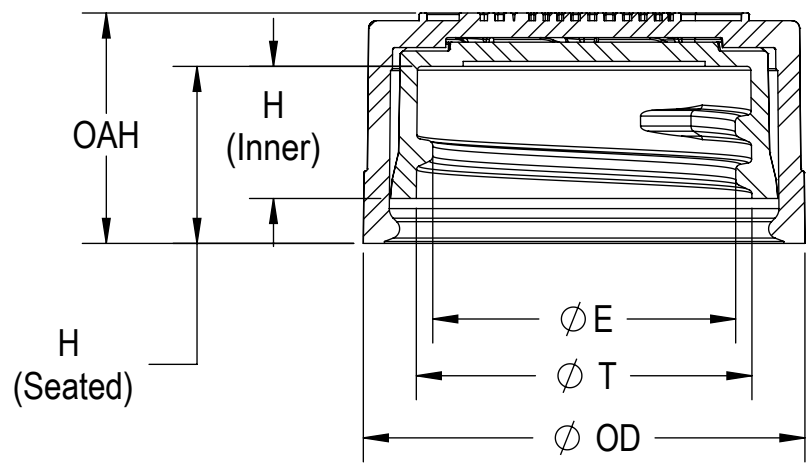
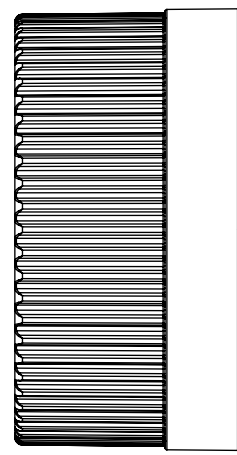
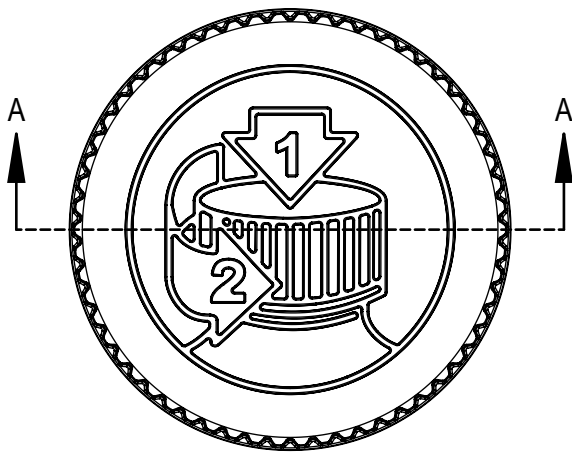
WE HAVE A **PRODUCT** FOR YOU

Part #: 30WC2B



The
CARYCOMPANY
Est. 1895

1195 W. Fullerton Ave. | Addison, IL 60101 | T: 630.629.6600 | F: 630.629.3690 |



SECTION A-A

8 THREADS PER INCH, 0.125 PITCH

REFERENCE	TOLERANCE	DIMENSION	UNITS
E	±0.007 [0.18]	0.781 [19.84]	in [mm]
T	±0.007 [0.18]	0.870 [22.10]	in [mm]
H [Seated]	REFERENCE	0.461 [11.71]	in [mm]
H [INNER]	±0.007 [0.18]	0.352 [8.94]	in [mm]
OD	±0.010 [0.25]	1.130 [28.70]	in [mm]
OAH	±0.007 [0.18]	0.600 [15.24]	in [mm]
PART WEIGHT	± 0.20	3.42	g

STATIC TORQUE RECOMMENDATION
9-14 in-lbs
 THIS REQUIREMENT MAY VARY DEPENDING UPON BOTTLE MATERIAL, NECK FINISH, AND CAPPING EQUIPMENT

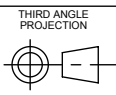
DRAWING TYPE : CUSTOMER

REPLACES DRAWINGS: _____
 DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

TOLERANCES UNLESS OTHERWISE SPECIFIED			
DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
0-0.787	±0.006	0-20	±0.152
0.788-1.181	±0.008	21-30	±0.203
1.182-2.756	±0.012	31-70	±0.305
2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

ANGULAR TOLERANCE ± 2°
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DRAWING NAME
22-400 CRC ASSM PICTO LOGO

DRAWING NUMBER
CQA - 10177

DRAWN BY: DAS 6/8/2016

MATERIAL
POLYPROPYLENE

ENG APPR: BDG 6/13/2017

MODEL NUMBER: **PM 10175 22-400 CRC PDT Assem**

QA APPR: REL 6/21/2017

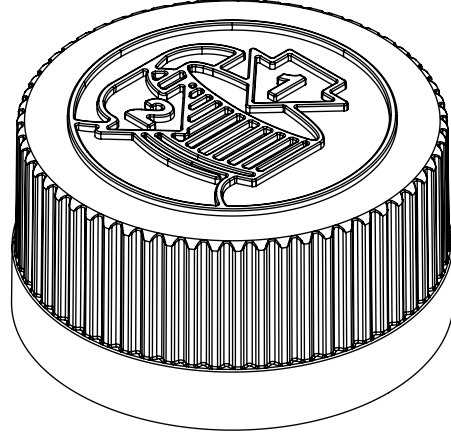
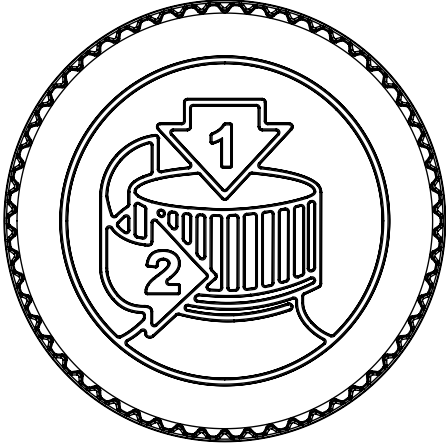
SCALE	SHEET SIZE	SHEET	REV NP
2:1	8.5in*11in	1 of 3	02.AC

THE CLOSURE DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND PLASTIC CONTAINER FINISHES, EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE SPECIFICATIONS FOR ADDITIONAL INFORMATION.

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AVAILABLE OPTIONS

DATE	REV	N/P	DESCRIPTION	ENG	DRWN
8/8/2016	01	AA	UPDATED DRAWING FORMAT	BDG	DAS
10/4/2016	02	AA	REVISED LUG HEIGHT ON OUTER. REVISION HAS SUCCESSFULLY PASSED A SENIOR RESECURE TEST.	BDG	BDG
06/13/2017	02	AB	UPDATED OD TOLERANCE TO ± 0.010 WAS ± 0.007	BDG	BDG
09/05/2017	02	AC	CORRECTED METRIC CONVERSION FOR OD	BDG	BDG



DRAWING TYPE : CUSTOMER

REFERENCES:
22002

DIMENSIONS ENCLOSED IN ()
INDICATE REFERENCE
DIMENSIONS AND NO TOLERANCE
LIMITS ARE ESTABLISHED

TOLERANCES UNLESS OTHERWISE SPECIFIED

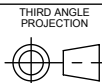
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ANGULAR TOLERANCE $\pm 2^\circ$

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The
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Est. 1895



SOLIDWORKS

DISTRIBUTION
CODE
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DRAWING NAME
**22-400 CRC ASSM
PCTO LOGO**

DRAWING NUMBER
CQA - 10177

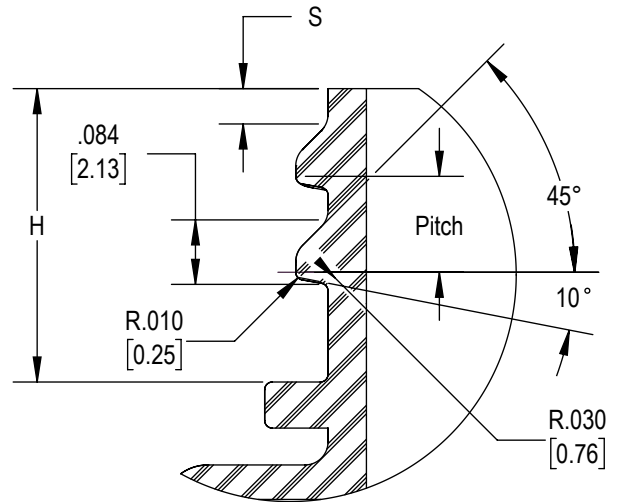
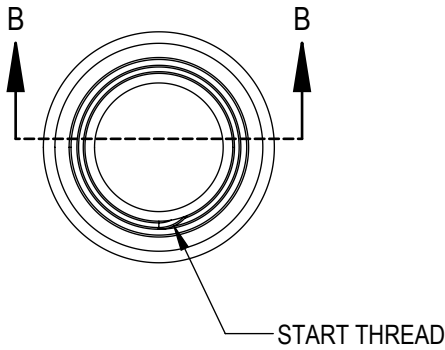
DRAWN BY. DAS 6/8/2016 MATERIAL POLYPROPYLENE

ENG APPR. BDG 6/13/2017 MODEL NUMBER: PM 10175 22-400 CRC PDT Assem

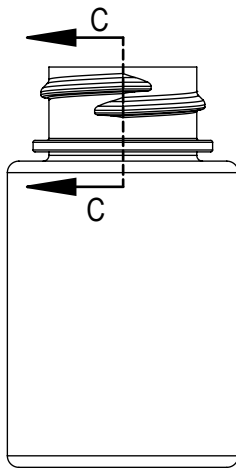
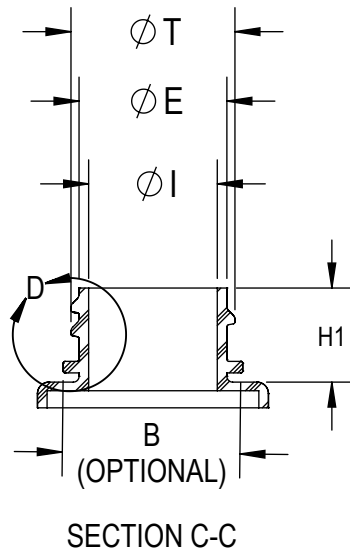
QA APPR. REL 6/21/2017 SCALE 2:1 SHEET SIZE 8.5 X 11 SHEET 2 of 3 REV.NP 02.AC

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DETAIL D
SCALE 4 : 1



REFERENCE	TOLERANCE	UNITS	DIMENSION
E	$\pm 0.008[0.20]$	in [mm]	0.770[19.56]
T	$\pm 0.008[0.20]$	in [mm]	0.854[21.69]
I	MINIMUM	in [mm]	0.483[12.27]
S	$\pm 0.015[0.38]$	in [mm]	0.037[0.94]
H	MINIMUM	in [mm]	0.370[9.40]
H1	MINIMUM	in [mm]	0.490[12.45]
B	MAXIMUM	in [mm]	0.935[23.75]
TPI			8
PITCH		in [mm]	0.125[3.18]

NOTE: THE NOMINAL ORIENTATION ILLUSTRATED IS BASED ON NOMINAL DIMENSIONS OF BOTH THE CLOSURE AND THE RECOMMENDED NECK FINISH. FOR EXACT ORIENTATION EACH BOTTLE SHOULD BE EVALUATED ON A CASE BY CASE BASIS.

DRAWING TYPE : CUSTOMER

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

TOLERANCES UNLESS OTHERWISE SPECIFIED

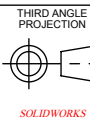
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PM 10175 22-400 CRC PDT Assem

QA APPR: REL 6/21/2017

SCALE: 1:1
SHEET SIZE: 8.5in*11in
SHEET: 3 of 3
REV/NIP: 02.AA

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