

IF YOU...



MIX IT. FILL IT. PACK IT. SHIP IT.

WE HAVE A PRODUCT FOR YOU



70mm 70G-450 Black Button Metal Cap w/ Plastisol Liner

Product Category: Metal Caps for Glass

Part #	30WG75
Neck Width	70mm
Neck Finish	70G-450
Liner Compatability	Glass
Sealing Characteristics	Tamper Indicating
Color	Black
Material	Tinplate
Case Pack	725 ea.
Pallet Pack	29,000 ea. (40 Cases)
Case Weight	21 lbs.
FDA Approved	Yes
BPA Free	Yes
Country of Manufactur	Food & Beverage

TECHNICAL DATA SHEET

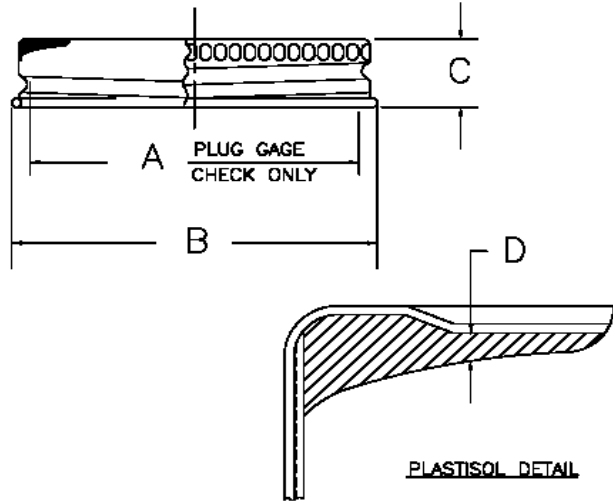
Date: 1/23/2009 Version: 2

Cap size: 70-450 PLDS (KD-CPS-70-S2)

Description: PLDS cap on a knurled panel #6A with a low-vac flip panel, made for sealing on glass.

DIMENSIONS

Glass Finish: GPI 450	
A (Plug Dia.)	2.654/2.679"
B (Outside Dia.)	2.883/2.937"
C (Overall Height)	.602/.631"
D (Compound Thickness)	.030/.055"
Pull Down Max	10 in. Hg
Release Min	2 in. Hg



Materials

Electrolytic tin plate or Tin free steel
 • Minimum Nominal Thickness: .00605"

Interior Coating
 • Food grade interior coating system specified according to product requirement. (FDA compliant)

Exterior Coating
 • White, clear or gold base coat with over varnish as required
 • Printing decoration according to customer specification.

Compound
 • Food grade plastisol according to thermal process (pasteurisation, hot fill and cool, dry seal, retort) and product type (oily and non-oily). (FDA compliant)

USE CONDITIONS

	Yes	No	NOTES: 1) * Consult CROWN Packaging Technology 2) 3)
Pasteurisation***	x*		
Hot Fill***	x		
Retort***		x	

*** **Note:** The compound and coating system must be confirmed correct by CROWN for the processing conditions

PACKAGING

Carton		Pallet	
Size (in)	20 x 11.5 x 16	Size (in)	40 x 46 x 85
Caps Qty.	725	Cartons per pallet	40
Gross Weight	20.3 lbs	Caps per pallet	29000

Note: Quantity of closures in cartons may vary dependant upon manufacturing plant. For confirmation, contact your CROWN representative. Alternative packing available.

Stacking: Cap cartons should not be stacked more than 2 pallets high

Storage conditions: Temperature range from 40-80° (5°C to 30°C) - relative humidity below 70%.
 Closures should be used within 2 years of the manufacturing date on the carton (Deviation granted under Crown's approval).

DECLARATION OF CONFORMITY AND CONFIDENTIALITY

We declare that all the caps supplied by are manufactured for the purpose of sealing food containers. All materials used to manufacture said caps are authorized under the relevant laws of the country in which they are supplied as well as the FDA. We are not responsible for use conditions deviating from the limitations given in this Technical Data Sheet unless agreed beforehand in writing.