

IF YOU...

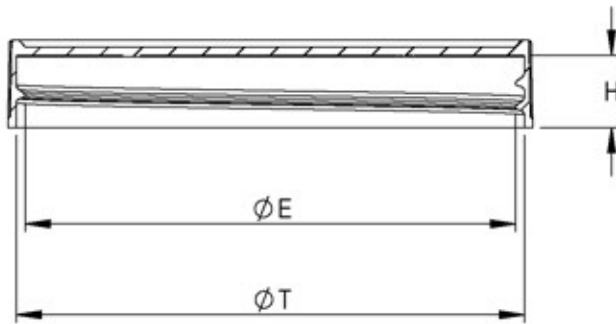
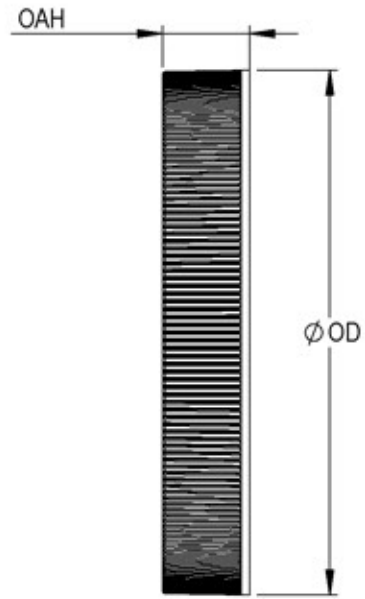
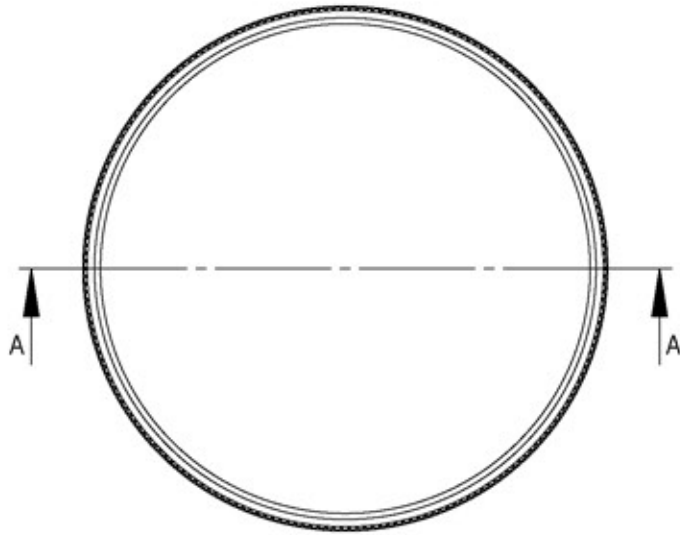


MIX IT. FILL IT. PACK IT. SHIP IT.

WE HAVE A PRODUCT FOR YOU



Part #	67WBH8
Neck Width	89mm
Neck Finish	89-400
Cap Liner	FoilSeal™ .020" Pulp FS 3-19 Heat Induction Foil
Liner Compatability	PET, PVC
Color	Black
Material	PP
Case Pack	580 ea.
Pallet Pack	15,660 ea. (28 Cases)
Case Weight	17.6 lbs.
Case Dimensions	20.25" x 13.875" x 15.5"
FDA Approved	Yes



SECTION A-A

THREAD DETAIL INFORMATION
5 THREADS PER INCH, 0.200 PITCH

REFERENCE	TOLERANCE	DIMENSION	UNITS
T	±0.010[0.25]	3.528[89.61]	in [mm]
E	±0.010[0.25]	3.405[86.49]	in [mm]
H	±0.010[0.25]	0.502[12.75]	in [mm]
OD	±0.012[0.30]	3.644[92.56]	in [mm]
OAH	±0.010[0.25]	0.608[15.44]	in [mm]
PART WEIGHT	± 2.5	13.3	g

STATIC TORQUE RECOMMENDATION
40-70 in-lbs
THIS REQUIREMENT MAY VARY DEPENDING
UPON BOTTLE MATERIAL, NECK FINISH, AND
CAPPING EQUIPMENT

DRAWING TYPE : **CUSTOMER**

REPLACES DRAWINGS:
C-4017

DIMENSIONS ENCLOSED IN ()
INDICATE REFERENCE
DIMENSIONS AND NO TOLERANCE
LIMITS ARE ESTABLISHED

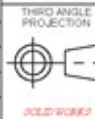
TOLERANCES UNLESS OTHERWISE SPECIFIED

DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
0-0.787	±0.006	0-20	±0.152
0.788-1.181	±0.008	21-30	±0.203
1.182-2.756	±0.012	31-70	±0.305
2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

ANGULAR TOLERANCE ± 2°

PROPRIETARY AND CONFIDENTIAL

The
CARY COMPANY
Est. 1895



DISTRIBUTION
CODE
D

DRAWING NAME
**89-400 CT Closure
RM (Ribbed-Matte-Stacking)**

DRAWING NUMBER

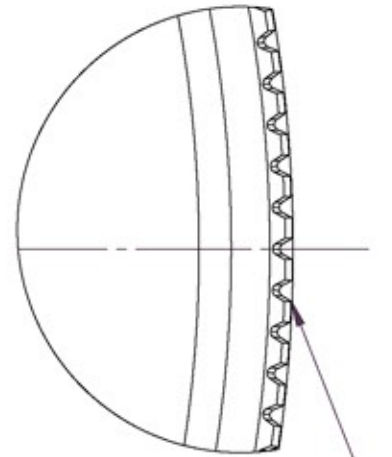
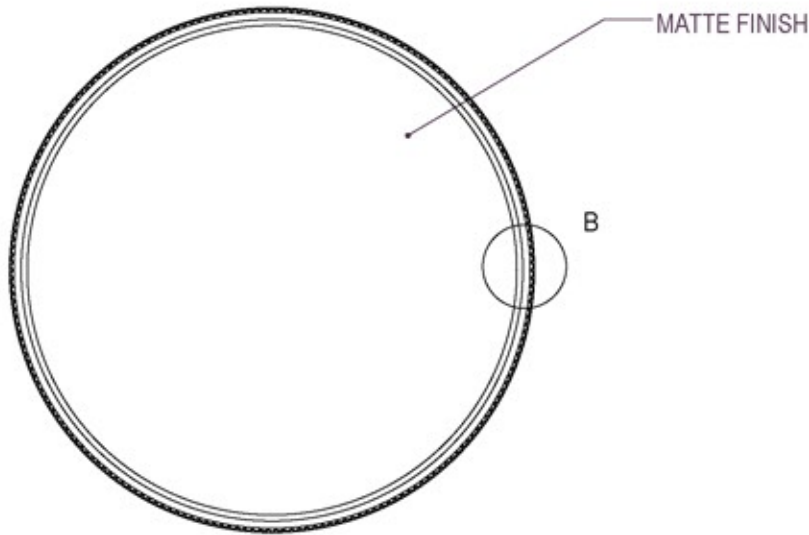
DRAWN BY: DAS 10/5/2016
ENG APPR: JDM 10/12/2016
QA APPR: ACP 10/12/2016

MATERIAL: POLYPROPYLENE

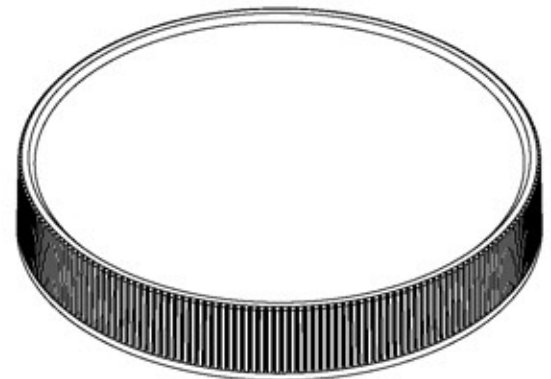
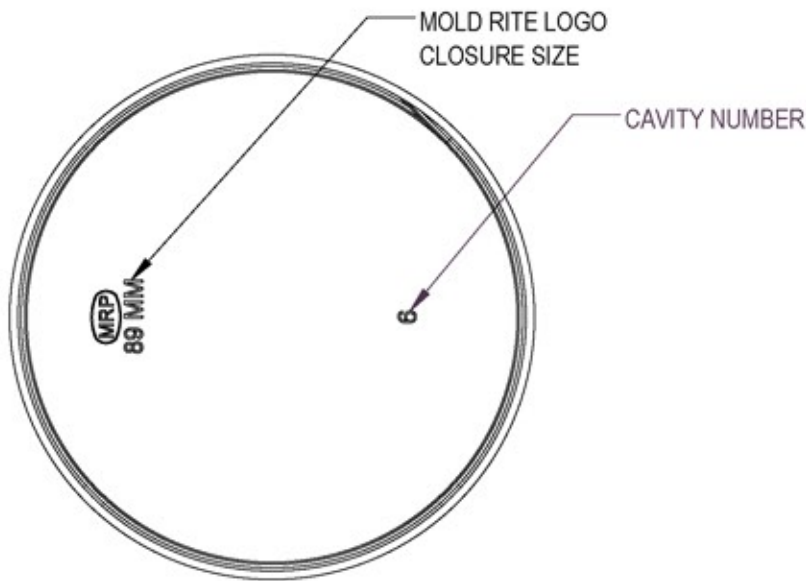
MODEL NUMBER: PM 10407 89-400 CT

SCALE	SHEET SIZE	SHEET	REV/VP
3:4	8.5in*11in	1 of 3	

REVISIONS					
DATE	REV.	N/P	DESCRIPTION	ENG	DRW
10/06/2016	00	AA	UPDATED DRAWING FORMAT - REFER TO C-4017 FOR REVISION HISTORY	JDM	DAS




DETAIL B
SCALE 4 : 1

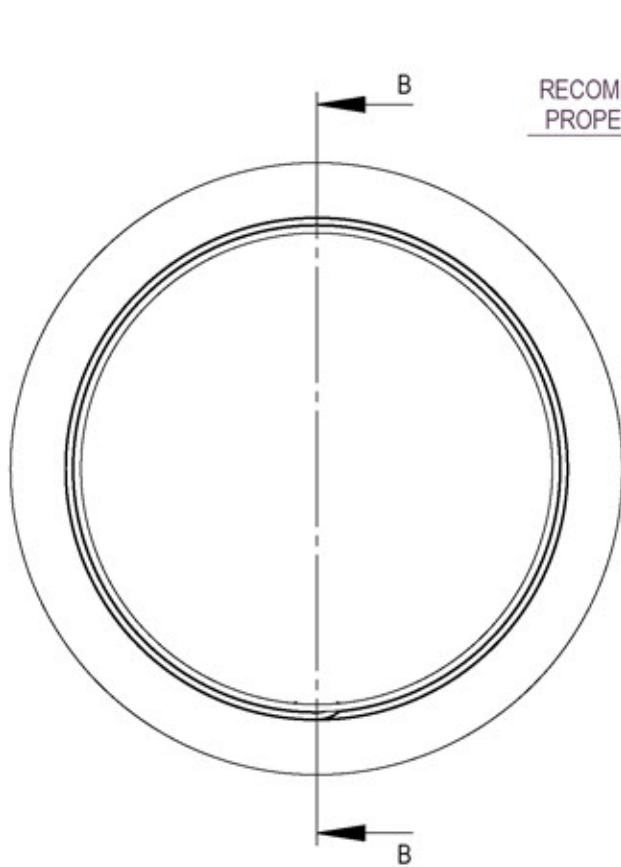


DRAWING TYPE : CUSTOMER			
REFERENCES: 89001, 89003, 89006, and 89008.		DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	
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5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813
ANGULAR TOLERANCE ± 2°			
PROPRIETARY AND CONFIDENTIAL			

The
CARYCOMPANY
Est. 1895

THIRD ANGLE PROJECTION 	DISTRIBUTION CODE D	DRAWING NAME 89-400 CT Closure RM (Ribbed-Matte-Stacking)			
		DRAWING NUMBER			
DRAWN BY: DAS	10/5/2016	MATERIAL POLYPROPYLENE			
ENG APPR. JDM	10/12/2016	MODEL NUMBER: PM 10 407 89-400 CT			
QA APPR. ACP	10/12/2016	SCALE 3.4	SHEET SIZE 8.5in*11in	SHEET 2 of 3	REV/NP

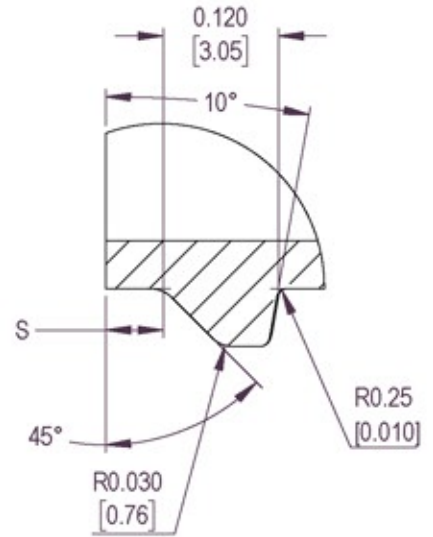
RECOMMENDED NECK FINISH



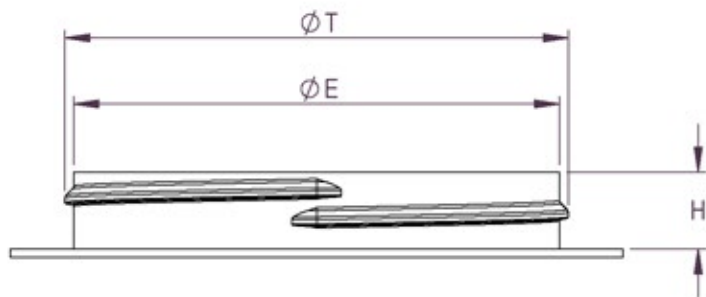
0.050
[1.27]
RECOMMENDED FLAT FOR
PROPER INDUCTION SEAL



SECTION B-B



DETAIL J
SCALE 5 : 1



REFERENCE	TOLERANCE	UNITS	DIMENSION
E	±0.017[0.43]	in [mm]	3.374[85.70]
T	±0.017[0.43]	in [mm]	3.494[88.75]
I	MINIMUM	in [mm]	3.274[83.16]
S	±0.015[0.38]	in [mm]	0.060[1.52]
H	±0.015[0.38]	in [mm]	0.535[13.59]
PITCH		in [mm]	0.200
TPI			5

NOTE: THE NOMINAL ORIENTATION ILLUSTRATED IS BASED ON NOMINAL DIMENSIONS OF BOTH THE CLOSURE AND THE RECOMMENDED NECK FINISH. FOR EXACT ORIENTATION EACH BOTTLE SHOULD BE EVALUATED ON A CASE BY CASE BASIS.

DRAWING TYPE : CUSTOMER

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

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ANGULAR TOLERANCE ± 2°

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THIRD ANGLE
PROJECTION



DISTRIBUTION
CODE

D

DRAWING NAME

89-400 CT Closure
RM (Ribbed-Matte-Stacking)

DRAWING NUMBER

MATERIAL

POLYPROPYLENE

MODEL NUMBER:

PM 10407 89-400 CT

SCALE

3.4

SHEET SIZE

8.5in*11in

SHEET

3 of 3

REV N/P

DRAWN BY:

DAS

10/5/2016

ENG APPR.:

JDM

10/12/2016

QA APPR.:

ACP

10/12/2016