

SECTION D-D

THREAD DETAIL INFORMATION
 6 THREADS PER INCH, 0.167 PITCH
 540° FULL DEPTH THREAD

REFERENCE	TOLERANCE	UNITS	DIMENSION
T	±0.017 [0.43]	in [mm]	2.197 [55.80]
E	±0.017 [0.43]	in [mm]	2.106 [53.49]
I	±0.010 [0.25]	in [mm]	2.002 [50.85]
H	±0.010 [0.25]	in [mm]	0.403 [10.24]
S'	±0.015 [0.38]	in [mm]	0.100 [2.54]
MAXIMUM OD	±0.017 [0.43]	in [mm]	2.350 [59.69]
OAH	±0.020 [0.51]	in [mm]	1.928 [48.97]
PART WEIGHT	±1.50	g	20.78
MAXIMUM VOLUME	±5%	oz [cc]	2.70 [80]

STATIC TORQUE RECOMMENDATION
23-40in-lbs
 THIS REQUIREMENT MAY VARY DEPENDING
 UPON BOTTLE MATERIAL, NECK FINISH, AND
 CAPPING EQUIPMENT

DRAWING TYPE : **CUSTOMER**

REPLACES DRAWINGS:
 J-7014

DIMENSIONS ENCLOSED IN ()
 INDICATE REFERENCE
 DIMENSIONS AND NO TOLERANCE
 LIMITS ARE ESTABLISHED

TOLERANCES UNLESS OTHERWISE SPECIFIED

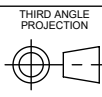
DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
0-0.787	±0.006	0-20	±0.152
0.788-1.181	±0.008	21-30	±0.203
1.182-2.756	±0.012	31-70	±0.305
2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

ANGULAR TOLERANCE ± 2°

PROPRIETARY AND CONFIDENTIAL

The
CARY COMPANY
 Est. 1895

67WD38



DISTRIBUTION
 CODE

D

DRAWING NAME

2oz 58mm Double Wall Jar Assembly
 Square Bottom Jar

DRAWING NUMBER

CQA - 10667

DRAWN BY.

DAS

10/6/2017

MATERIAL

POLYPROPYLENE

ENG APPR.

JDM

2/15/2018

MODEL NUMBER:

PM 11017 2oz 58mm DW Jar Asm

QA APPR.

REL

03/06/2018

SCALE

1:1

SHEET SIZE

8.5in*11in

SHEET

1 of 2

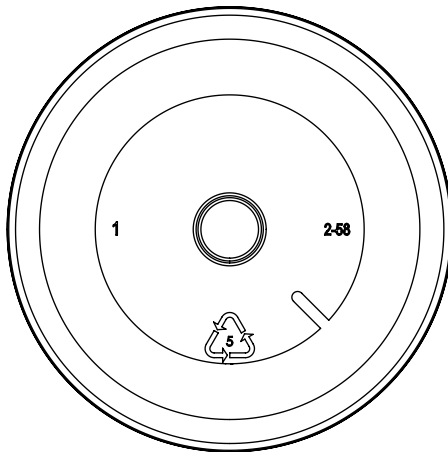
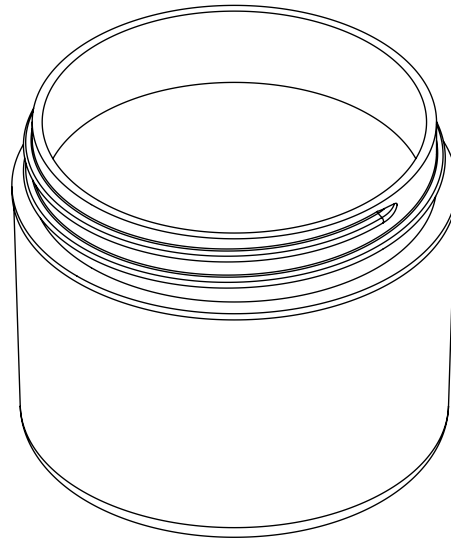
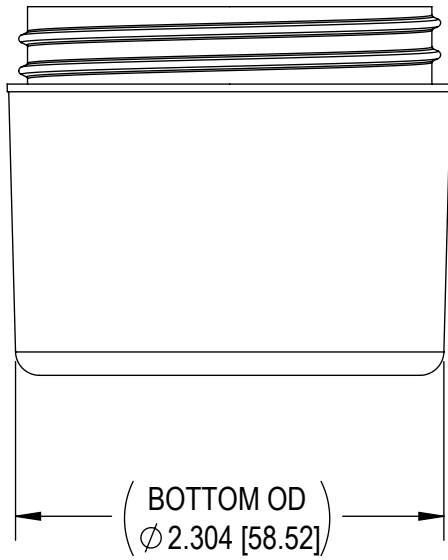
REV.NP

00.AA

THE CLOSURE DIMENSIONS
 DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN
 FOUND TO BE FUNCTIONAL BASED ON INDUSTRY
 EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND
 PLASTIC CONTAINER FINISHES, EACH CLOSURE/FINISH
 SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND
 TESTED TO ENSURE IT MEETS APPLICABLE
 PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE
 SPECIFICATIONS FOR ADDITIONAL INFORMATION.

THE CARY COMPANY RESERVES THE RIGHT TO REVISE
 ANY OR ALL SPECIFICATIONS AND REQUIREMENTS.

DATE	REV	N/P	DESCRIPTION	ENG	DRWN
2/9/2018	00	AA	UPDATED DRAWING FORMAT AND ASSIGNED NEW PART NUMBER. TOLERANCES UPDATED PER CCMA STANDARDS. NO STEEL OR PROCESS WAS CHANGED.	JDM	DAS



DRAWING TYPE : CUSTOMER

REFERENCES:
580208

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DIMENSIONS AND NO TOLERANCE
LIMITS ARE ESTABLISHED

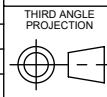
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THIRD ANGLE
PROJECTION
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DRAWING NAME
2oz 58mm Double Wall Jar Assembly
Square Bottom Jar

DRAWING NUMBER
CQA - 10667

DRAWN BY: DAS 10/6/2017

MATERIAL
POLYPROPYLENE

ENG APPR. JDM 2/15/2018

MODEL NUMBER:
PM 11017 2oz 58mm DW Jar Asm

QA APPR. REL 03/06/2018

SCALE SHEET SIZE SHEET REV.NP
1:1 8.5 X 11 2 of 2 00.AA

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