IF YOU... MIX IT. FILL IT. PACK IT. SHIP IT.

WE HAVE A PRODUCT FOR YOU

Part #67WWD0

Plastic Jars

13 oz. Black HDPE Plastic Wide Mouth Jar, 63mm 63-400, 28 Grams

The CARY COMPANY Est. 1895

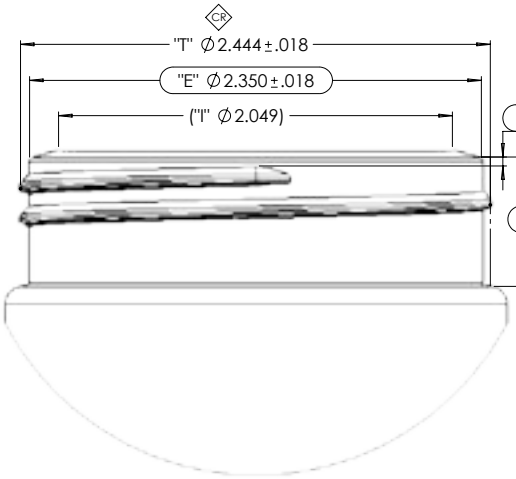
1195 W. Fullerton Ave. | Addison, IL 60101 | T: 630.629.6600 | F: 630.629.3690 | TheCaryCompany.com

PRODUCT SPEC

Item Number	.	Size	13 fl. oz.
Product Description	13oz Widemouth Round - Black	Overflow Volume	14.3 fl. oz.
Material	HDPE	Packaging Type	Tray Pack
PCR	0%	Unit Qty	4,172
Color	Black	Truckload Qty	125,160
Gram Weight	28		

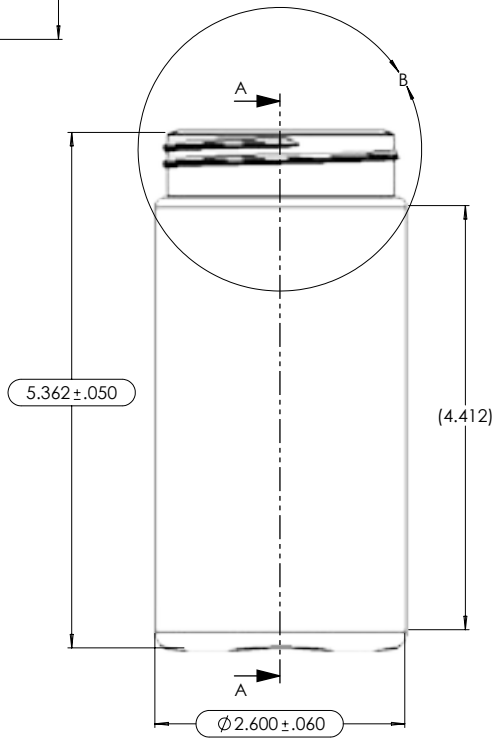
PRODUCT DIMENSIONS

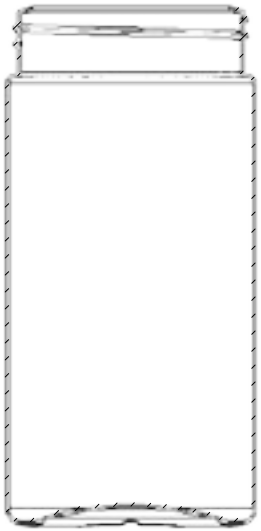
Body		
	Width	2.600+-.060
	Depth	2.600+-.060
	Height	5.362+-.050
Finish		
	Neck Finish	63 mm
	T	2.444+-.018
	E	2.350+-.018
	H	0.671+-.015
	S	0.046+-.015



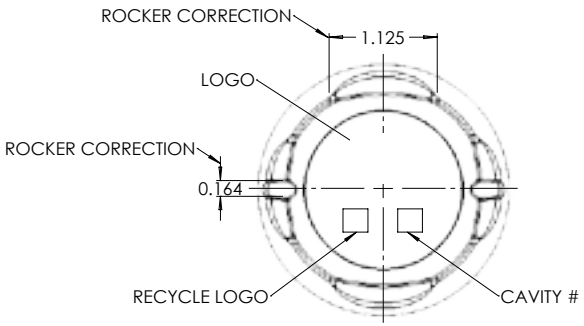
DETAIL B
SCALE 2 : 1

FINISH SPECS:
M63-485
"M" STYLE THREAD
1-1/2 TURNS OF THREAD
6 T.P.I. / .166 PITCH





SECTION A-A
SCALE 1:2



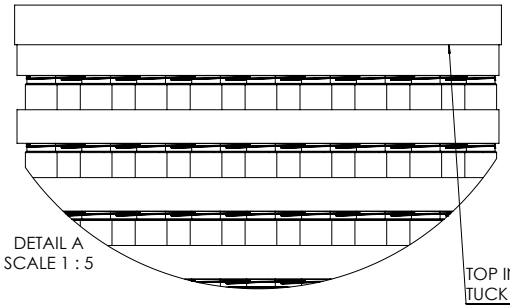
1. DIMENSIONS OR NOTES MARKED WITH A CR DENOTE CRITICAL CHARACTERISTICS TO BE MONITORED DURING PRODUCTION.
2. DIMENSIONS OR NOTES MARKED WITH A ( ) DENOTE CHARACTERISTICS TO BE MONITORED DURING PRODUCTION QUALIFICATION ONLY.
3. ALL DIAMETER DIMENSIONS MARKED WITH CR OR ( ) SHALL BE DETERMINED BY AVERAGING THE MEASUREMENTS AT PARTING LINE AND 90 DEGREES FROM PARTING LINE
4. REFERENCE ONLY DIMENSIONS CONTAINED IN( ).
5. MINIMUM CONTAINER WALL THICKNESS .
6. CONTAINER TOP LOAD REQUIREMENT TO BE LBS. MINIMUM AT 1/4" DEFLECTION.
7. MATERIAL HDPE.
8. TARGET WEIGHT 28 GRAMS.
9. OVERFLOW CAPACITY 14.3 FL. OZ. CAD ESTIMATED
10. MEASUREMENTS TAKEN 24 HOURS AFTER MOLDING.

REV	DESCRIPTION	BY	DATE

DRAWN BY	DATE	CHECKED BY	DATE

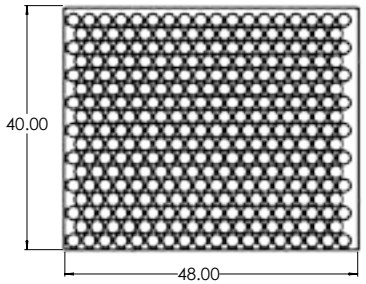
The CARY COMPANY

TITLE: 13oz WIDEMOUTH ROUND
DESCRIPTION PRODUCT DRAWING
DRWG. NO.
SIZE C | SCALE 1:1 | SHEET 1 OF 1 | REV.

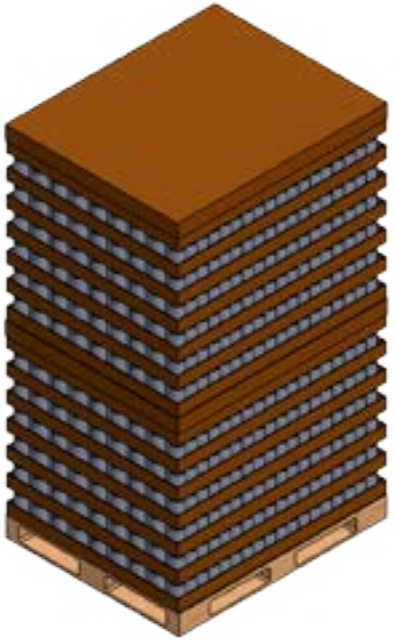


DETAIL A
SCALE 1 : 5

(TOP VIEW)



TOP INVERTED TRAY OVERLAPS BOTTOM TRAY.
TUCK BOTTOM TRAY INTO TOP INVERTED TRAY.

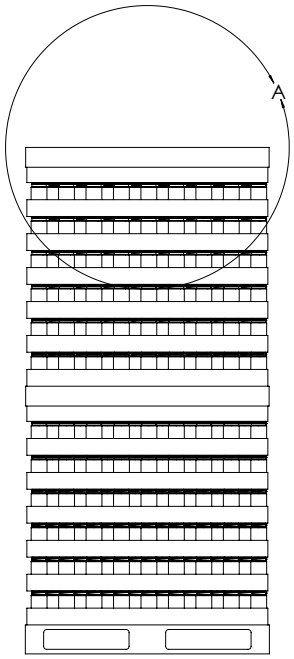


PALLET: MP40X48WDA (40" X 48" WOOD)
TRAY: C39482BT (QTY 16)

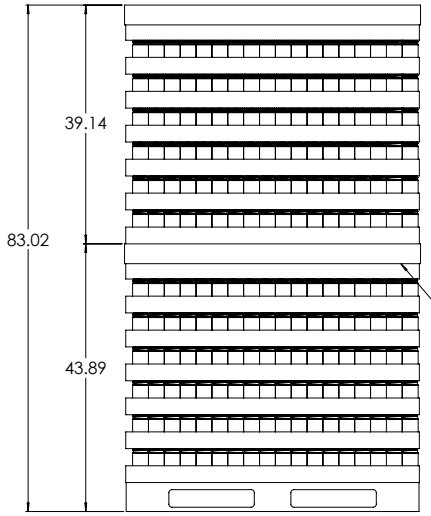
EACH UNIT IS INDIVIDUALLY STRETCH WRAPPED.
*DO NOT APPLY STRAPPING TO UNITS

CAPACITY:
298 BOTTLES/LAYER
BOTTOM UNIT: 7 LAYERS
TOP UNIT: 7 LAYERS
298*14 LAYERS/SKID
4,172 BOTTLES/SKID

CAPACITY PER TRAILER:
4,172 BOTTLES/SKID
30 SKIDS/TRAILER
125,160 BOTTLES/TRAILER



(SIDE VIEW)



TOP INVERTED TRAY OVERLAPS BOTTOM TRAY.
TUCK BOTTOM TRAY INTO TOP INVERTED TRAY.

REV	DESCRIPTION	BY	DATE
B			
A			

DRAWN BY	DATE	CHECKED BY	DATE

The CARY COMPANY

TITLE: 13oz WIDEMOUTH ROUND
DESCRIPTION: PACKAGING DRAWING
DRWG. NO.
SIZE D | SCALE 1:1 | SHEET 1 OF 1 | REV. B