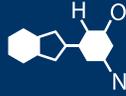


IF YOU...



MIX IT. FILL IT. PACK IT. SHIP IT.

WE HAVE A **PRODUCT** FOR YOU

Part #68WD33

Tamper Evident Beverage Caps

**33mm Drop-Lok® White Ribbed Plastic Cap
w/Foam Liner (3-ply)**



The
CARYCOMPANY
Est. 1895

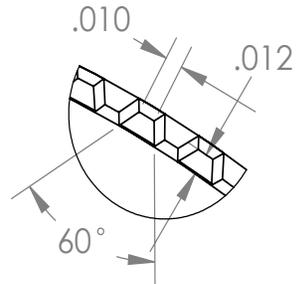
NOTES:

8 THREADS/INCH

DEVIATIONS FROM REFERENCE DIMENSIONS WHICH WILL NOT AFFECT FUNCTION ARE ACCEPTABLE.

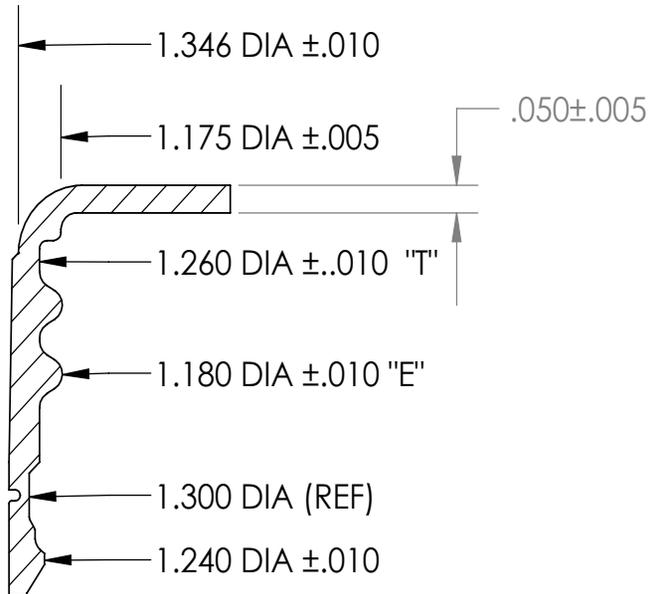
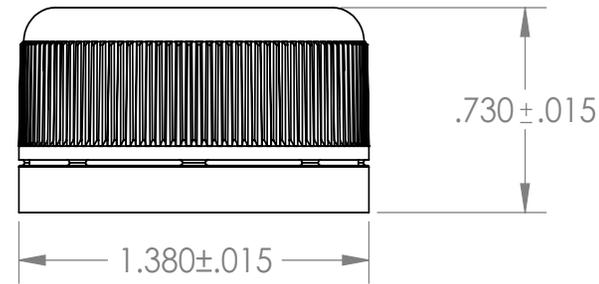
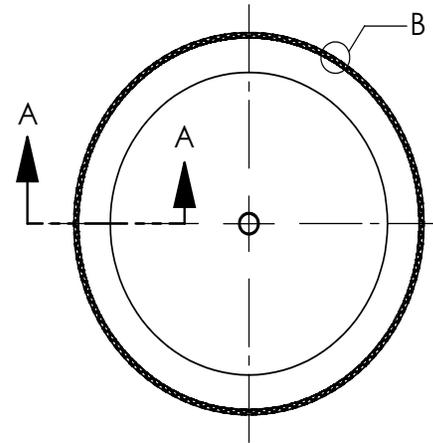
HEIGHT DIMENSIONS SUBJECT TO VARIATION DUE TO "CRUSHING" DURING PART EJECTION.

THE DROP-LOK® CLOSURE IS NOT A VENTED CLOSURE AND SHOULD NOT BE USED ON APPLICATIONS THAT PRODUCE INTERNAL PRESSURE IN THE BOTTLE DUE TO CARBONATION, FERMENTATION, ETC. ©



106 KNURLS
DETAIL B
SCALE 10 : 1

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CHANGED NAME IN TITLE BLOCK TO HOFFER	8/27/98	SJL
	A1	REDRAWN IN CAD	3/11/08	WEI
	B	REMOVED 1769 GLASS BOTTLE FINISH	5/19/08	WEI
	C	ADDED NON-VENTED CLOSURE NOTE.	3/16/12	WEI



SECTION A-A
SCALE 3 : 1

GLASS FINISH: 1768 (B)

PLASTIC FINISH: 1763 & 1787

UNLESS OTHERWISE SPECIFIED:	NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN	WEI 3/11/08
TOLERANCES:	DESIGN	
FRACTIONAL ±	APPROVED	
ANGULAR: ± 1°	COMMENTS:	
TWO PLACE DECIMAL ± .010	LINER:	
THREE PLACE DECIMAL ± .005	SS-222	1.275 DIA .030 ± .005 THICK
INTERPRET GEOMETRIC TOLERANCING PER:	EVA A-300	1.275 DIA .028 ± .003 THICK
MATERIAL		
POLYPROPYLENE		
FINISH		
DO NOT SCALE DRAWING		

TITLE:

33 mm DROP-LOK®

SIZE	DWG. NO.	REV
A	CA 33-17	C

SCALE: 3:2 Shrink: SHEET 1 OF 1