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Part #68WQNC

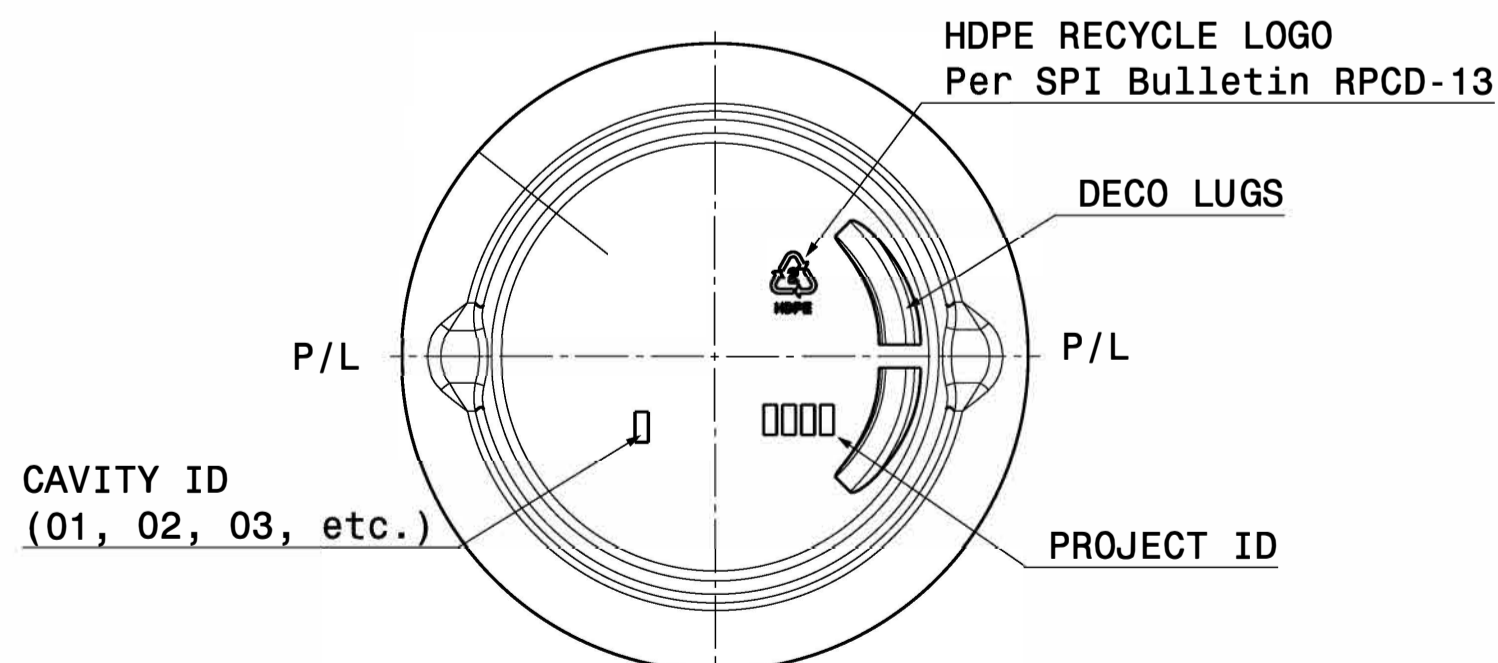
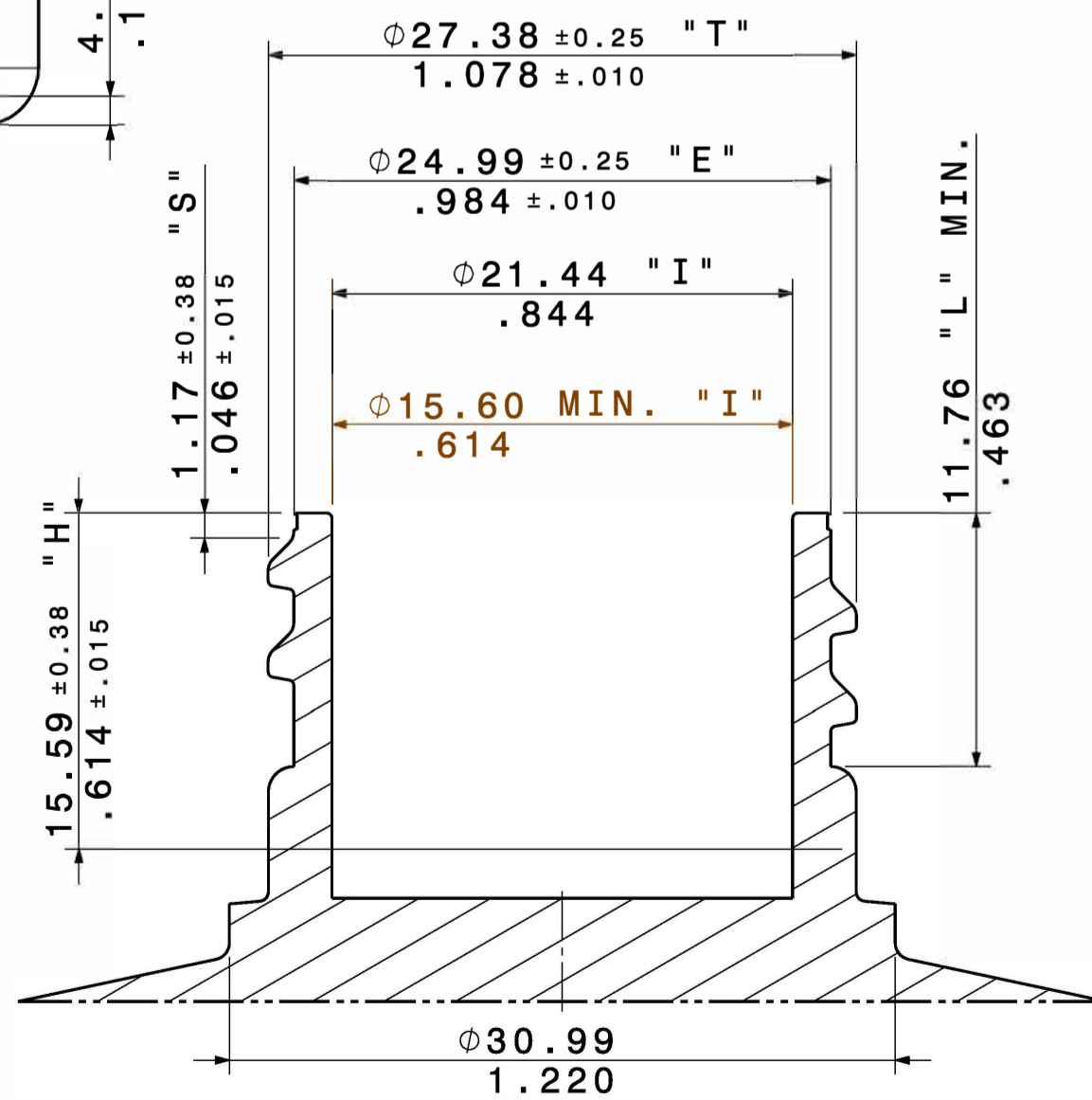
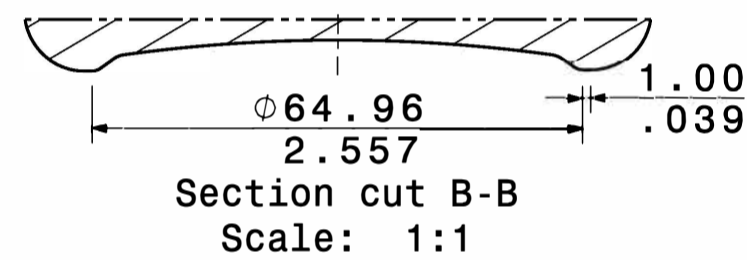
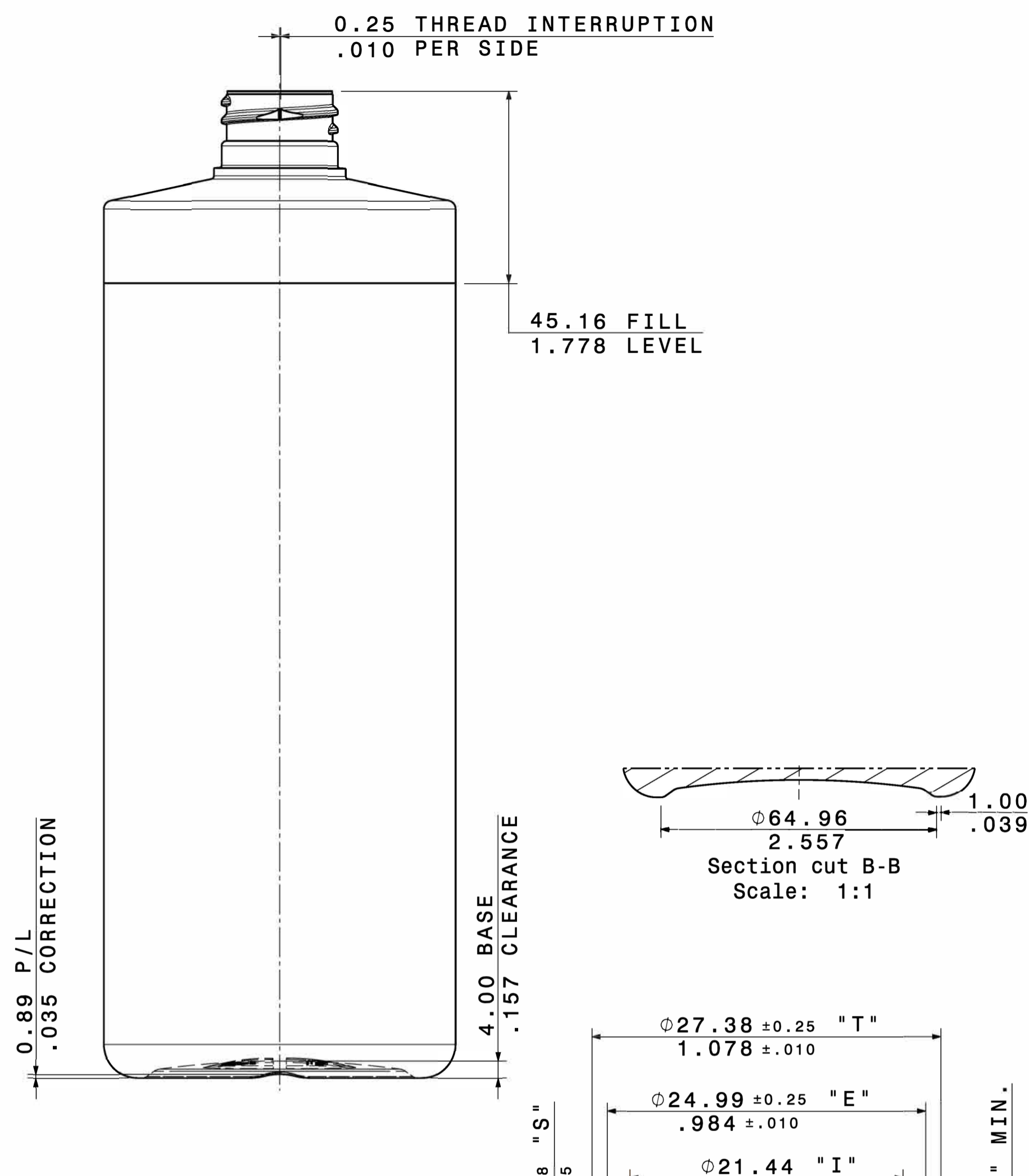
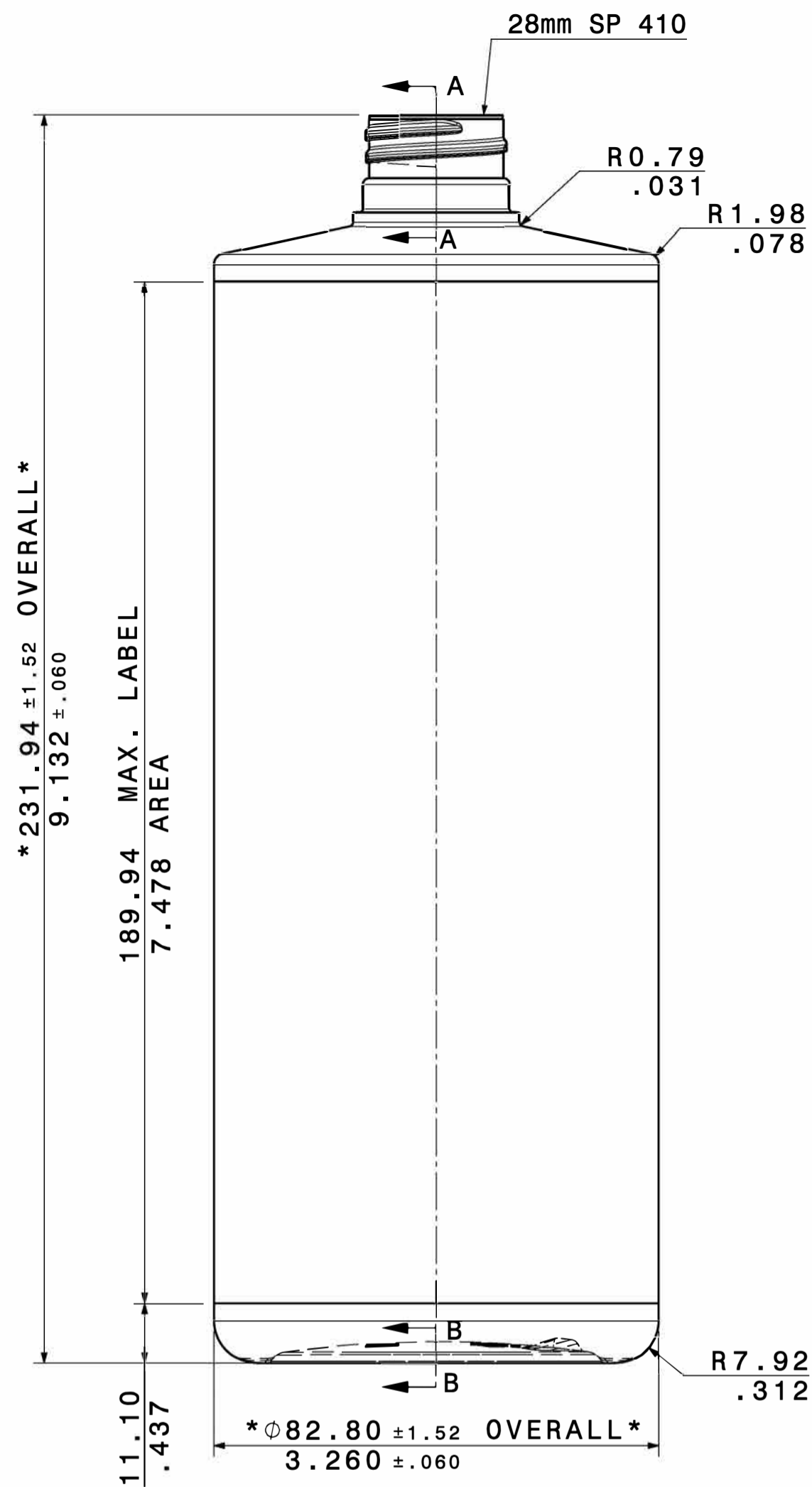
Plastic Cylinder Bottles

32 oz. Natural HDPE Plastic Cylinder Bottle, 28mm
28-410, 55 Grams



The
CARYCOMPANY
Est. 1895

1195 W. Fullerton Ave. | Addison, IL 60101 | T: 630.629.6600 | F: 630.629.3690 | TheCaryCompany.com



All Base engraving per CAD Geometry
Recessed in mold 0.3mm / .012",
raised on container

Rev	Description	By	Date	ECR
A	ORIGINAL RELEASE	KDG	10JUN19	0000140976
B	MODIFIED NECK RING & LUGS	JCG	09JUL19	0000142083
C	MODIFIED "I" ACTUAL VS MIN	JCG	30APR20	0000164970

- Notes:**
1. Dimensions are nominal in millimeters/inches.
 2. The "As Delivered" specifications apply to containers at the time of delivery to the customer. This assumes that the bottles have been produced, stored, and transported in accordance with agreed Good Manufacturing Practices as defined in SOP-008 and associated standards.
 3. The dimensional tolerances to be applied to all height dimensions are the same as the tolerance applied to the Overall Height of the container.
 4. The dimensional tolerances to be applied to all diameter, width and thickness dimensions are the same as the tolerance applied to the major diameter or width of the container.
 5. Toleranced dimensions marked with "*" are used in ongoing manufacturing control and those marked with "#" are used only for initial qualification

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Capacity Specification

Fill Point Capacity	946.4 ± 15 ml	32.00 ± 0.51 oz
Overflow Capacity	1065.2 ± 15 ml	36.02 ± 0.51 oz

Volume & Weight Information

Calculated Overflow Capacity:	1065.2 ml	Calculated Fill Line Capacity:	946.4 ml
Material:	HDPE	As Blown Density:	0.955 gm/cc
		Container Target Weight:	55.0 ± 2 gm
Total Surface Area:	649.3 sq.cm	Avg. Wall Thickness:	.035" / 0.89 mm

Drawing Information

Process:	EBM	Finish:	28mm SP 410	Reference Drawing:	70772-ES1 A
Date:	10JUN19	Drawn By:	KDG	Customer:	

Title: 32oz (1L) Cylinder

Drawing Type:	PRODUCT DRAWING
Drawing Number:	70772-PD
Rev.:	C

